



## MAGNAPRINT® SUPER GLOSS

A clear ink giving a high gloss finish.

### KEY FEATURES

- Clear ink for overprinting High Solid inks.
- Gives a shiny high gloss finish.

### APPLICATION

- Ready to print.
- Use 43 – 77T (110 - 196) mesh screens with rectangular profile squeegees.
- Print in the last position over flash cured ink.

### MAGNAPRINT ADDITIVES (OPTIONAL)

Refer to relevant TDS for more information

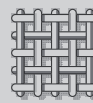
- **CROSSLINKER 500** (3% max)  
Reduce the curing temperature of the Ink to 120°C (248°F).
- **CROSSLINKER 200** (2% max)  
Allows for curing at room temperature - 48 hours.

### SPECIFICATIONS



#### FABRIC TYPE

Cotton  
Polycotton blends



#### MESH

**COUNT:** 43-77T (110-196)



#### SQUEEGEE

**SHORE:** 65°  
**EDGE:** Rectangular  
**ANGLE:** 10-15°



#### STENCIL

**TYPE:** Water Resistant Emulsion  
**EOM THICKNESS:** Standard  
**CONTACT:** 3-4mm off



#### TEMPERATURE

**CURE:** 1.5-2 minutes  
165°C (330°F)  
**FLASH:** N/A



#### MAGNAPRINT ADDITIVES

Crosslinker 500, 200



#### STORAGE

Store Properly Closed  
>5 °C (40 °F) <25 °C (77 °F)



#### HEALTH & SAFETY

**MSDS:** Available Upon Request



#### CLEAN UP

Water & Mild Detergent