



## MAGNAPRINT® ND EXTRA

Supersoft handle, non-drying base for light backgrounds

### BASE ND EXTRA

Base ink for pigmenting with up to 6% Eco-Pigments

### PROCESS ND

Ready mixed inks for CMYK process printing:

**PROCESS CYAN ND**

**PROCESS MAGENTA ND**

**PROCESS YELLOW ND**

**PROCESS BLACK ND**

### KEY FEATURES

- For use on white or light coloured garments
- Designed for high mesh counts
- Ultra-soft handle
- Excellent wash durability
- 2-3 hours open screen time

### APPLICATION

- Print using 77-140T (200-350) mesh screens
- Always print 3-4mm off contact with a single stroke
- Printing paste must penetrate fabric, if necessary adjust squeegee speed and pressure
- If printing multi coloured designs, print in order of smallest area to largest
- Always print wet-on-wet
- Avoid the use of flash units
- Cure for 2-2.5 min at 165°C (330°F)

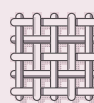
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### SPECIFICATIONS



#### FABRIC TYPE

Cotton / Polycotton Blends



#### MESH

**COUNT:** 77-140T (200-350)



#### SQUEEGEE

**SHORE:** 60/90/60  
**EDGE:** Rectangle  
**ANGLE:** 15°



#### STENCIL

**TYPE:** Water Resistant Emulsion  
**EOM THICKNESS:** Standard  
**CONTACT:** 3-4mm off



#### TEMPERATURE

**CURE:** 2-2.5 min - 165°C (330°F)  
**FLASH:** n/a



#### PIGMENT

Up to 6% MagnaPrint  
Eco-Pigments



#### MAGNAPRINT ADDITIVES

2% Retardent Gel Conc  
2-3% Crosslinker 200, 500  
2% Softener TS Conc



#### COMPLIANCE

**OEKO-TEX®** Eco Passport Class I  
**ZDHC** Confidence Level 3  
**GOTS** Approved Input



#### STORAGE

Store Properly Closed  
>5 °C (40 °F) <25 °C (77 °F)



#### HEALTH & SAFETY

**MSDS:** Available Upon  
Request



#### CLEAN UP

Water & Mild Detergent